BD Air Solenoid Wiring and Orientation (1-00096) 11/30/12

Wire Designation			
Wire Use	Old Solenoid	New Solenoid	
Power	Red	Blue	
Ground	Black	Brown	
Not used	N/A	Yellow/Green	
(See Fig.1)			

(See Fig. i)

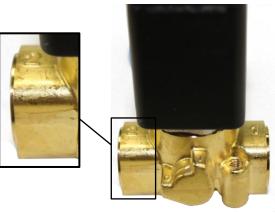
The wire harness is attached to the solenoid with a Phillips screw; you can undo this screw and orient the harness cable-up or cable-down on the solenoid. Changing the orientation will not affect which wire is power or ground. NOTE: Brass portion on the solenoid can swivel for clearance when the harness is in the downward position. (See Fig.2)

The two small mounting screws (M3mm) in the new solenoid are different size and configuration than the old solenoid. If using an old bracket the holes will need to be re-drilled or a new bracket will be required. (See Fig.3)

Port Designation			
	Old		
	Solenoid	Solenoid	
From Pump	"IN" Port	"#2" Port	
To Brake	"OUT" Port	"#1" Port	

On the old solenoid the incoming air from the pump / regulator entered through the "IN" port; on the new solenoid this is labeled the #2 port (this is cast into the brass body of the solenoid). The line going out to the exhaust brake itself was on the "Cyl" port of the old solenoid; on the new solenoid this is labeled as the #1 port. The small vent port on the top of the solenoid is the same on both units. (See Fig.4)

Yellow/Green Blue Brown Fig.1 Wire Harness Air Solenoid Gasket Phillips screw Fig.2 Mounting Hole (x2) .923 590



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Fig.4

Fig.3

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